

Product name	Product group	Production location
Hillary	S4	Spijk

A mix of different kinds of clay forms the basis for this facing brick. This special mix of clays is ideally suited for the manufacturing of facing bricks. Due to the use of the waterstruck-technique the facing bricks sight will appear smoothly textured without sand coated surface.

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coated surface.	coated surface.				
Colour					
Yellow with white and grey-brown snades.	Yellow with white and grey-brown shades.				
Format					
Moulding method Mould					
NF: 240 x 114 x 72 mm	Between batches the a	average size and color may slightly differ.			
Essential Cha	Essential Characteristics - EN771-1				
EN 771 - CPR-76485 - NOBO	1 11	LIK			
EN 771 - CPR-76485 - NOBO 0063 (ex 0620)		EN 771 - 1855-CPR-24911			
3003 (CX 0020)	<u></u>	-1			
2+		2+			
Dimensional tolerances	T2				
Range	R1				
Active Soluble Salts	S2				
Mean Compressive strength	>= 30 N/mm²	Tested to the bed face			
Normalized Compressive strength	>= 30 N/mm²	Tested to the bed face			
Dimensional stability	NPD				
Bond Strength general	0,15 N/mm ²				
Bond Strength thin layer	0,30 N/mm ²				
Reaction to fire	A1	Category			
Water absorption	<= 7% m/md				
Water vapour permeability	50/100				
Net dry density	2000 kg/m³ (D1)				
Gross dry density	1900 kg/m³ (D1)				
Thermal conductivity Lambda 50/50	<=0,53 W/m.K				
Durability against freeze thaw	F2				
Dangerous substances	NL-BSB	According to Annex ZA 3			

Other Characteristics				
Initial rate of water absorption - Non-coated Bricks	0,5 - 1,5 kg/m².min (IW2)	Value according EN771-1:2011 - 5.3.8		
Initial rate of water absorption - Coated bricks	NPD	Value according EN771-1:2011 - 5.3.8		
Freeze/thaw resistance - PTV 23-002	NPD	NBN 27-009		
Thermal conductivity Lambda 90/90	NPD			
Thermal conductivity Lambda Ui	NPD			
Thermal conductivity Lambda Ue	NPD			











Storage & handling	Cutting
- Store packs on a clean surface and cover them	Cutting with power tools may generate dust. This dust may
- Process from multiple packs at the same time - Follow the Vandersanden processing guidelines	contain silica or quartz particulate which may constitute a
	hazard. Persons undertaking work of this nature are advised
	to wear dust masks (FFP3).

^{*} All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.