

Product name	Product group	Production location
Roentgen	S4	Spijk

A mix of different kinds of clay forms the basis for this facing brick. This special mix of clays is ideally suited for the manufacturing of facing bricks. Due to the use of the waterstruck-technique the facing bricks sight will appear smoothly textured without sand coated surface

Colour				
Red with light brown and grey-brown shades.				
Format				
Moulding method Mould				
Between batches the	Between batches the average size and color may slightly differ.			
Essential Characteristics - EN771-1				
UI CI	UK CA EN 771 - 1855-CPR-24911			
	2+			
T2				
R1				
S2				
>= 30 N/mm²	Tested to the bed face			
>= 30 N/mm²	Tested to the bed face			
NPD				
0,15 N/mm²				
0,30 N/mm²				
A1	Category			
<= 7% m/md				
50/100				
	Format thod Mould Between batches the a aracteristics - EN771-1 T2 R1 S2 >= 30 N/mm² >= 30 N/mm² NPD 0,15 N/mm² 0,30 N/mm² A1 <= 7% m/md			

Other Characteristics				
Initial rate of water absorption - Non-coated Bricks	0,5 - 1,5 kg/m².min	Value according EN771-1:2011 - 5.3.8		
	(IW2)	_		
Initial rate of water absorption - Coated bricks	NPD	Value according EN771-1:2011 - 5.3.8		
Freeze/thaw resistance - PTV 23-002	NPD	NBN 27-009		
Thermal conductivity Lambda 90/90	NPD			
Thermal conductivity Lambda Ui	NPD			
Thermal conductivity Lambda Ue	NPD			

2000 kg/m³ (D1)

1900 kg/m3 (D1)

<=0,53 W/m.K

F2

NL-BSB

Net dry density

Gross dry density

Thermal conductivity Lambda 50/50

Durability against freeze thaw

Dangerous substances









According to Annex ZA 3



Storage & handling	Cutting
- Store packs on a clean surface and cover them - Process from multiple packs at the same time - Follow the Vandersanden processing guidelines	Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised
	to wear dust masks (FFP3).

^{*} All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.